

Work Order ID 113664

Friday, March 14, 2014 10:37:55 AM

113664

Page 1

Item ID: D4728-053

Revision ID:

Item Name: Cabin Lights #2

Start Date: 2/19/2014 Start Qty: 7.00

Required Date: 2/24/2014 Req'd Qty: 7.00

Reference:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: CZDate: 14/03/14

Tooling:

Date:

Run Start

NR1

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4728

D

110

0.00

110

Outsource8

Memo

0.00

Outsource process- Eagle

Issue P/O to Eagle : 23320
Manufacture as per dwg

23533

Ship to Eagle: qty of (1) D4638-1

Certificate of conformity required

CZ 14/03/14 7
CZ 14/03/27 4

120

0.00

120

Packaging

Memo

0.00

Packaging

Inspect and check certificate of conformity

P 4/4/11 (Y)

Work Order ID 113664

Friday, March 14, 2014 10:37:55 AM

113664

Page 2

Item ID: D4728-053

Revision ID:

Item Name: Cabin Lights #2

Start Date: 2/19/2014 Start Qty: 7.00

Required Date: 2/24/2014 Req'd Qty: 7.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

QC4- 100% Inspect kits for completeness

0.00

130

0.00

QC

Memo

Quality Control

140

Identify as per dwg & Stock Location: **MF7**

0.00

140

0.00

Packaging

Memo

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

150

0.00

QC

Memo

Quality Control

(4) **SAD** **4/04/14****MLJ** **14-04-14****W1404-4**

Friday, March 14, 2014 10:37:54 AM

Page 1

1 13664

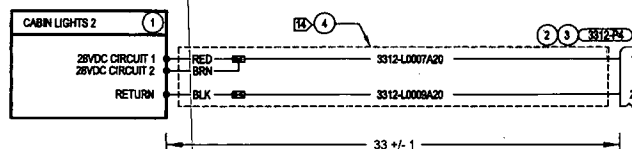
D4728-053

Required Qty: 7.00

IPP REV.

[illegible]

LIST OF MATERIALS					
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER	
	1	D4638-1	CABIN LIGHTS	DART	
	1	1-480305-0	CONNECTOR	TYCO ELECTRONICS	
	A/R (3)	60618-1	CONTACTS	TYCO ELECTRONICS	
	A/R (33)	XPF-1/4	EXPANDABLE SLEEVING	EDMO	



D4728-053 CABIN LIGHT #2 ASSY.

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-xx-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-xx-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-xx-TGxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL SPLICES MUST CONFORM TO MIL-S-81624, OR EQUIVALENT AND BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/SOCKETS OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

DESIGN	<i>14.01.09</i>	DART AEROSPACE LTD	
DRAWN	<i>14.01.09</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>14.01.09</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>14.01.09</i>	D4728	SHEET 10 OF 15
APPROVED	<i>14.01.09</i>	TITLE	SCALE
DE APPR.	<i>14.01.09</i>	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

113 664 MCL
1402-25

RELEASED
14 2014-07-22



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23533

Purchase Order Date 3/27/2014

PO Print Date 3/27/2014

Page Number 1 of 2

Order From : VU-EAG002

Ship To : DART AEROSPACE LTD

EAGLE COPTERS MAINTENANCE LTD.
823 MCTAVISH ROAD N E
CALGARY, AB T2E 7G9
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

2/4/3/27

Contact Name

Vendor Phone 403-250-7370

Ship To Contact

Ship To Phone

Ship Via: FedEx PI collect

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
D4728-051P		Cabin Lights #1	4/11/2014 Yes 4/11/2014		4.00 Each	\$350.00	\$1,400.00
AS PER DWG D4728 REV. D B114725							
Line Total:							\$1,400.00
D4728-053P		Cabin Lights #2	4/11/2014 Yes 4/11/2014		4.00 Each	\$350.00	\$1,400.00
AS PER DWG D4728 REV. D B113664							
Line Total:							\$1,400.00
D4728-055P		Cabin Lights #3	4/11/2014 Yes 4/11/2014		3.00 Each	\$350.00	\$1,050.00
AS PER DWG D4728 REV. D B114662							

Note:

3/27/2014



INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

DATE: 10 Apr 14

FROM: Eagle Copters Maintenance Ltd.

823 McTavish Rd. NE

Calgary, AB, Canada

T2E 7G9

SHIP TO: Dart Aerospace Ltd

1270 Aberdeen

Hawkesbury ON Canada

K6A 1K7

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
1	4	4	0	D4728-051P	B114725	PO23533	51151	See attached work report for parts used to assemble harnesses. Traceability of product to Eagle Stock
2	4	4	0	D4728-053P	B113664	PO23533	51151	
3	3	3	0	D4728-055P	B114662	PO23533	51151	

CERTIFICATE OF CONFORMANCE



I Hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada Approved Distributor approval 6-81 has been granted

AUTHORIZED INSPECTOR:



Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Work Order Detail

April 10, 2014

Telephone: (403) 250-7370

Fax: (403) 250-7110

Work Order: 51151

Title: Cabin Harnesses

Registration #:

Department: Eagle Avionic Systems

Customer: Dart Aerospace Ltd.

Contact Name:

Status: Open

Address: Mailing

Account Code: CU-DAR004

P.O. #: 23533

1270 Aberdeen Street

Target Date:

Created: 03/27/2014

Hawkesbury, ON K6A 1K7

Invoice #:

Posted:

Canada

Date Closed:

Job #: Customer Property

Item: 1	CABIN LIGHTS #1	Part #: D4728-051P	Serial #: N/A
Squawk: 1	Discrepancy: Assemble D4728-051P As Per DWG D4728 Rev. D B114725		
	Resolution:		
	Signed Off:	By:	
	Inspected:	By:	
	Completed: 03/28/2014	By: Graeme Rowe	
Squawk: 2	Discrepancy: Assemble D4728-051P As Per DWG D4728 Rev. D B114725		
	Resolution:		
	Signed Off:	By:	
	Inspected:	By:	
	Completed: 03/28/2014	By: Graeme Rowe	
Squawk: 3	Discrepancy: Assemble D4728-051P As Per DWG D4728 Rev. D B114725		
	Resolution: Assembled D4728-051P IAW DWG D4728 Rev. D B114725. Function tested serviceable.		
	Signed Off: 04/10/2014	By: Eric Olberg	
	Inspected: 04/10/2014	By: Ljubomir Jovicic	
	Completed: 04/10/2014	By: Ljubomir Jovicic	
Squawk: 4	Discrepancy: Assemble D4728-051P As Per DWG D4728 Rev. D B114725		
	Resolution: Assembled D4728-051P IAW DWG D4728 Rev. D B114725. Function tested serviceable.		
	Signed Off: 04/10/2014	By: Eric Olberg	
	Inspected: 04/10/2014	By: Ljubomir Jovicic	
	Completed: 04/10/2014	By: Ljubomir Jovicic	
Squawk: 5	Discrepancy: Assemble D4728-051P As Per DWG D4728 Rev. D B114725		
	Resolution: Assembled D4728-051P IAW DWG D4728 Rev. D B114725. Function tested serviceable.		
	Signed Off: 04/10/2014	By: Eric Olberg	
	Inspected: 04/10/2014	By: Ljubomir Jovicic	
	Completed: 04/10/2014	By: Ljubomir Jovicic	
Squawk: 6	Discrepancy: Assemble D4728-051P As Per DWG D4728 Rev. D B114725		
	Resolution: Assembled D4728-051P IAW DWG D4728 Rev. D B114725. Function tested serviceable.		
	Signed Off: 04/10/2014	By: Eric Olberg	
	Inspected: 04/10/2014	By: Ljubomir Jovicic	
	Completed: 04/10/2014	By: Ljubomir Jovicic	

Item: 2	CABIN LIGHTS #2	Part #: D4728-053P	Serial #:
Squawk: 1	Discrepancy: Assemble D4728-053P As Per DWG D4728 Rev. D B113664		
	Resolution:		
	Signed Off:	By:	
	Inspected:	By:	
	Completed: 03/28/2014	By: Graeme Rowe	
Squawk: 2	Discrepancy: Assemble D4728-053P As Per DWG D4728 Rev. D B113664		
	Resolution:		
	Signed Off:	By:	
	Inspected:	By:	
	Completed: 03/28/2014	By: Graeme Rowe	

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Work Order Detail

April 10, 2014

Telephone: (403) 250-7370

Fax: (403) 250-7110

Work Order: 51151

Title: Cabin Harnesses

Registration #:

Department: Eagle Avionic Systems

Item:	2	CABIN LIGHTS #2	Part #:	D4728-053P	Serial #:
Squawk:	3	Discrepancy: Assemble D4728-053P As Per DWG D4728 Rev. D B113664			
		Resolution: Assembled D4728-053P IAW DWG D4728 Rev. D B113664. Function tested serviceable.			
		Signed Off: 04/10/2014	By: Eric Olberg		
		Inspected: 04/10/2014	By: Ljubomir Jovicic		
		Completed: 04/10/2014	By: Ljubomir Jovicic		
Squawk:	4	Discrepancy: Assemble D4728-053P As Per DWG D4728 Rev. D B113664			
		Resolution: Assembled D4728-053P IAW DWG D4728 Rev. D B113664. Function tested serviceable.			
		Signed Off: 04/10/2014	By: Eric Olberg		
		Inspected: 04/10/2014	By: Ljubomir Jovicic		
		Completed: 04/10/2014	By: Ljubomir Jovicic		
Squawk:	5	Discrepancy: Assemble D4728-053P As Per DWG D4728 Rev. D B113664			
		Resolution: Assembled D4728-053P IAW DWG D4728 Rev. D B113664. Function tested serviceable.			
		Signed Off: 04/10/2014	By: Eric Olberg		
		Inspected: 04/10/2014	By: Ljubomir Jovicic		
		Completed: 04/10/2014	By: Ljubomir Jovicic		
Squawk:	6	Discrepancy: Assemble D4728-053P As Per DWG D4728 Rev. D B113664			
		Resolution: Assembled D4728-053P IAW DWG D4728 Rev. D B113664. Function tested serviceable.			
		Signed Off: 04/10/2014	By: Eric Olberg		
		Inspected: 04/10/2014	By: Ljubomir Jovicic		
		Completed: 04/10/2014	By: Ljubomir Jovicic		
Item:	3	CABIN LIGHTS #3	Part #:	D4728-055P	Serial #:
Squawk:	1	Discrepancy: Assemble D4728-055P As Per DWG D4728 Rev. D B114662			
		Resolution:			
		Signed Off:	By:		
		Inspected:	By:		
		Completed: 03/28/2014	By: Graeme Rowe		
Squawk:	2	Discrepancy: Assemble D4728-055P As Per DWG D4728 Rev. D B114662			
		Resolution:			
		Signed Off:	By:		
		Inspected:	By:		
		Completed: 03/28/2014	By: Graeme Rowe		
Squawk:	3	Discrepancy: Assemble D4728-055P As Per DWG D4728 Rev. D B114662			
		Resolution: Assembled D4728-055P IAW DWG D4728 Rev. D B114662. Function tested serviceable.			
		Signed Off: 04/10/2014	By: Eric Olberg		
		Inspected: 04/10/2014	By: Ljubomir Jovicic		
		Completed: 04/10/2014	By: Ljubomir Jovicic		
Squawk:	4	Discrepancy: Assemble D4728-055P As Per DWG D4728 Rev. D B114662			
		Resolution: Assembled D4728-055P IAW DWG D4728 Rev. D B114662. Function tested serviceable.			
		Signed Off: 04/10/2014	By: Eric Olberg		
		Inspected: 04/10/2014	By: Ljubomir Jovicic		
		Completed: 04/10/2014	By: Ljubomir Jovicic		
Squawk:	5	Discrepancy: Assemble D4728-055P As Per DWG D4728 Rev. D B114662			
		Resolution: Assembled D4728-055P IAW DWG D4728 Rev. D B114662. Function tested serviceable.			
		Signed Off: 04/10/2014	By: Eric Olberg		
		Inspected: 04/10/2014	By: Ljubomir Jovicic		
		Completed: 04/10/2014	By: Ljubomir Jovicic		